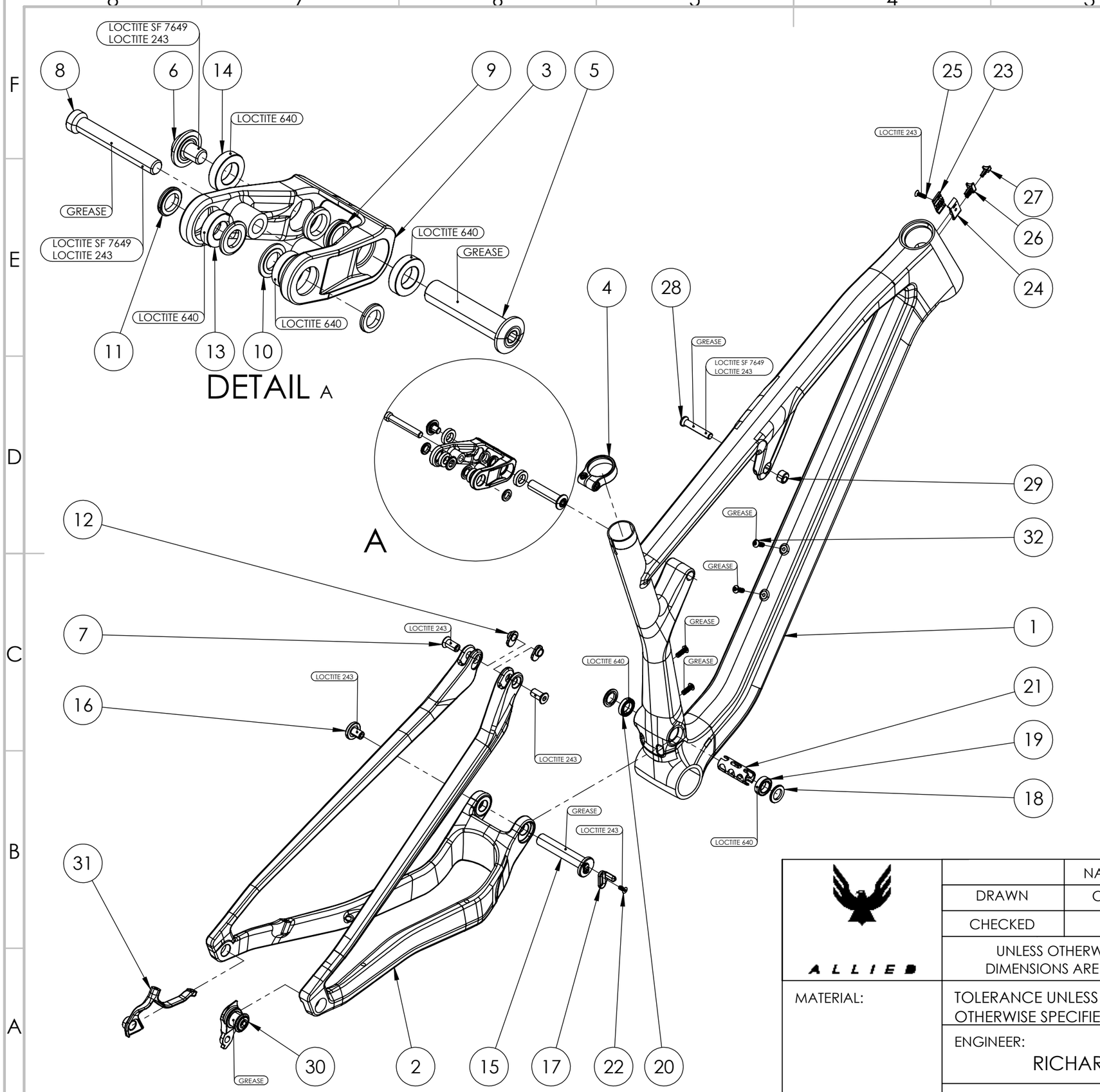

ITEM NO.	Description	Torque (Nm)	QTY.
1	AL03-000-FT		1
2	AL03-001-RT		1
3	AL03-002-LINK		1
4	AL03-SEAT COLLAR		1
5	AL03-004-LINK FT AXLE	11Nm	1
6	AL03-005-LINK FT BOLT	11Nm	1
7	AL03-006-SWLINK	9Nm	2
8	AL03-007-LINK SHOCKBOLT	9Nm	1
9	AL03-010-LINK FT SPACER		2
10	AL03-008-LINK SW SPACER B		2
11	AL03-009-LINK SW SPACER A		2
12	AL03-019-SS CLEVIS NUT		2
13	10x19x5-6800-BEARING		2
14	12x21x5-6801-BEARING		2
15	AL03-011-MAIN PIVOT AXLE		1
16	AL03-012-SW FT BOLT	11Nm	1
17	AL03-017-CHAINGUIDE		1
18	AL03-013-SW FT SPACER		2
19	14x24x7-3802-BEARING		1
20	15x24x5-6802-BEARING		1
21	AL03-014-MAINPIVOTSPACER		1
22	Hex Drive Flat Head M4 - 07 X 10MM	2Nm	1
23	AL03-021-CABLEINLETCLAMP		1
24	AL03_021B_CABLEINLETCLAMP		1
25	Hex Drive Flat Head M4 - 07 X 14MM	2Nm	1
26	AL03_022A_2INLETBLOCK		1
27	AL03_022B_1INLETBLOCK		1
28	AL03-003-SHOCK BOLT	9Nm	1
29	AL03-020-FTSHOCKNUT		1
30	UDH REAR HANGER	25Nm	1
31	AL03-016-BRAKEMOUNT		1
32	Button Head Hex Drive M5 - 1 X 15MM	2Nm	4

LOCTITE® 243
LOCTITE® Primer and Activator SF 7649
LOCTITE® 640
GREASE: MULTI-PURPOSE LITHIUM COMPLEX GREASE

ALLIED

	NAME	Date
DRAWN	CM	3/10/2025
CHECKED	SP	3/10/2025

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS

MATERIAL:

TOLERANCE UNLESS OTHERWISE SPECIFIED: ±0.15

ENGINEER: RICHARD BERGERON

PROJECT: AL03

DESCRIPTION: AL03-FRAMESET

DWG NO. AL03-EXPLODEDVIEW

SIZE A3

SCALE:1:20

SHEET 1 OF 1